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UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Attorney Docket No.	056301.P478
First Inventor or Application Identifier	Joseph J. Chang
Title	SAFETY CATHETER WITH TORTUOUS FLUID PATH
Express Mail Label No.	EM560644275US

APPLICATION ELEMENTS
See MPEP chapter 600 concerning utility patent application contents

ADDRESS TO: Assistant Commissioner for Patents
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Washington, DC 20231

1. ☒ Fee Transmittal Form
(Submit an original, and a duplicate for fee processing)
2. ☒ Specification Total Pages **14**
(preferred arrangement set forth below)
- Descriptive title of the Invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
3. ☒ Drawing(s) (35 CFR 113) Total Sheets **10**
4. Oath or Declaration Total Pages **3**
- a. ☒ Newly executed (original copy)
- b. ☐ Copy from a prior application (37 CFR 1.63(d))
(for continuation divisional with Box 16 completed)
[Note Box 5 below]
- i. ☐ DELETION OF INVENTOR(S)
Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).

5. ☐ Microfiche Computer Program (Appendix)
6. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary)
- a. ☐ Computer Readable Copy
- b. ☐ Paper Copy (identical to computer copy)
- c. ☐ Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

7. ☒ Assignment Papers (cover sheet & document(s))
8. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney
(when there is an assignee)
9. ☐ English Translation Document (if applicable)
10. ☐ Information Disclosure Statement (IDS)/PTO - 1449 ☐ Copies of IDS Citations
11. ☐ Preliminary Amendment
12. ☒ Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)
13. ☐ *Small Entity Statement filed in prior application, Statement(s) ☐ Status still proper and desired
14. ☐ Certified Copy of Priority Document(s)
(if foreign priority is claimed)
15. ☐ Other:

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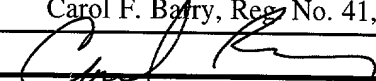
☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No. _____ / _____
Prior application Information: Examiner _____ Group/Art Unit: _____

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Attorney's Docket No. 056301.P478
Express Mail No. EM560644275US

UNITED STATES PATENT APPLICATION

FOR

SAFETY CATHETER WITH TORTUOUS FLUID PATH

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BACKGROUND OF THE INVENTION

Field of the Invention

The present invention relates generally to medical devices, and more particularly to a needle blunting apparatus used in an intravascular assembly such as a catheter.

5 Description of Related Art

Intravascular assemblies such as catheter assemblies are generally used for passing fluids between a device such as a syringe or a drip to or from body lumens such as veins or arteries, or other internal target sites. A catheter assembly usually includes a hub, a catheter, and a needle. An eyelet ring is typically inserted into the catheter. The catheter, together
10 with the eyelet ring, is then inserted into an opening in the nose of the hub and is secured to the hub by press fitting the eyelet ring within the nose of the hub. A needle is then inserted into the catheter. A sharp tip of the needle is used for piercing a body lumen so that access may be gained into the body lumen by the catheter and the needle. Once the catheter and the needle are located within the body lumen, the needle is removed. A syringe or a pipe of a
15 drip is then attached to the hub so that fluids may be passed through the hub and the catheter between the drip or the syringe and the body lumen. The hub is typically made of materials that provide sufficient rigidity thereto and the catheter is usually made of a material which is flexible.

Despite advances made regarding catheters, the escape of blood or other bodily fluids
20 during use remains a significant problem, potentially exposing a healthcare worker or another person to blood-borne pathogens. In view of the potential exposure risk of contacting blood

SUMMARY OF THE INVENTION

5 An apparatus is disclosed that includes an elongated blunting member coupled to a flash chamber and to a safety member, the blunting member has a blunt distal tip and an opened proximal end for allowing blood to flow generally directly to a porous member at the proximal end of the blunting member. The blunting member has a hollow lumen therebetween extending longitudinally through the needle, the blunting member being disposed coaxially within the bore of the needle. Additional features, embodiments, and benefits will be evident in view of the figures and detailed description presented herein.

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BRIEF DESCRIPTION OF THE DRAWINGS

Features, aspects, and advantages of the invention will become more thoroughly apparent from the following detailed description, appended claims, and accompanying drawings in which:

5 **Figure 1** is a cross-sectional view of an assembly incorporating a needle blunting apparatus according to an embodiment of the invention.

Figure 2 is a cross-sectional view of the needle component, the blunting member, and a porous member of the assembly of **Figure 1**.

10 **Figure 3** is a cross-sectional view of a flash chamber used in the assembly of **Figure 1**.

Figure 4 is a cross-sectional view of the blunting apparatus of the assembly of **Figure 1**.

Figure 5 is a partial longitudinal sectional view of the blunting apparatus of assembly of **Figure 1**.

15 **Figure 6** is a partial longitudinal sectional view of the needle component of the assembly shown in **Figures 1-3** having the needle blunting apparatus of the invention in its advanced "blunting" position.

Figures 7 through 9 are a step-wise illustration of one method of using the assembly described herein.

20 **Figure 10** is a partial longitudinal sectional view showing the needle blunting apparatus.

DETAILED DESCRIPTION OF THE INVENTION

The following detailed description and the accompanying drawings are provided for the purpose of describing and illustrating presently preferred embodiments of the invention only, and are not intended to limit the scope of the invention in any way.

5 With reference to one embodiment of the invention shown in **Figures 1-2**, there is provided assembly 10 that may be used to facilitate percutaneous insertion of an intravascular cannula, tube, and catheter. **Figure 2** shows assembly 10 generally comprises introducer 15, needle 18, needle blunting assembly 25, and protective outer sheath 16 (**Figure 1**).

10 Introducer 15 comprises an elongated tubular cannula 30 with a hollow lumen 35 extending longitudinally through cannula 30. A tapered distal tip is formed on the distal end of the cannula 30 to facilitate insertion and advancement of the cannula through skin, connective tissue, or a blood vessel wall.

15 Assembly 10 also includes housing 67 coupled to needle blunting assembly 25. At the proximal end of housing 67, member 90 is coupled thereto. Member 90 has a lower cylindrical portion that has an outside diameter that is smaller than the inner diameter of housing 67. Member 90 has a hollow lumen therethrough allowing porous member 80 to be positioned within member 90.

20 In the preferred embodiment, porous member 80 has a porosity approximately in the range of 35% to 55% and is preferably in the range of approximately 45%. This porosity prevents blood or other bodily fluids from exiting housing 67 and contacting a person such as a healthcare worker for a certain time period such as thirty seconds. This time period should

adequately protect a health worker such that bodily fluids do not fill the flash chamber 37 wherein pressure build-up results in reverse-fluid pressure to the introducer 15.

Porous member 80 may be comprised of materials such as cotton high-density polyethylene (HDPE) or ultra-high-molecular-weight polyethylene (UHMWPE). Elongated rigid needle 18 is formed of material such as stainless steel hypotubing and has a beveled or otherwise sharpened distal tip 40. As shown in **Figure 3**, a hollow bore 22 extends longitudinally through needle 18. A transparent flash chamber housing 37 is coupled to the proximal end of the elongated rigid needle 18. A hollow flash chamber bore 38 extends longitudinally through the proximal flash chamber housing 37. Such longitudinal flash chamber bore 38 has a substantially cylindrical proximal inner wall of substantially continuous diameter and a narrowed or tapered distal inner wall 60. The hollow inner bore 38 of flash chamber housing 37 is continuous with and connected to the hollow bore 22 of needle 18 as shown in **Figure 1** wherein these elements coaxially nestled together.

Figure 4 shows needle blunting apparatus 25 of assembly 10 including an elongated tubular blunting member 65 preferably formed of rigid material such as stainless steel hypotubing. Blunting member 65 and needle 30 may form a single integral piece or they may be separate and secured together by methods known in the art. One such method involves blunting member 65 having a smaller outer diameter in comparison to the inner diameter of needle 30 such that blunting member 65 comfortably slides into needle 30 forming a secure member to pierce the skin or connective tissue of a human.

Blunting member 65 has a hollow lumen 48 that extends longitudinally therethrough. Blunting member 65 is coupled to or otherwise associated with securing member 75 such as a hook to anchor or hold the blunting member in its position. Other suitable configurations also

may be used. Securing member 75 may be comprised of flexible or elastic material such as polymers including plastic. Securing member 75 has a longitudinal portion 77 that extends toward the distal end of blunting member 65. The longitudinal portion of securing portion 75 is positioned to press against the inner wall of housing 67 for blunting member 65.

5 Given the above description, the flow of bodily fluids through assembly 10 may occur generally in the following fashion. Needle 18 pierces the skin of a patient and enters a vessel such as a blood vessel. Blood or other bodily fluids enters the hollow cavity of needle 18 and moves generally in the direction of blunting member 65. Thereafter, the bodily fluid enters flash chamber 37. Flash chamber 37 generally serves the purpose of containing bodily fluids.

10 As flash chamber 37 fills with bodily fluid, the bodily fluid may contact porous member 80. While pressure builds in assembly 10, the bodily fluid follows a tortuous path through the pores or unobstructed paths in porous member 80. Porous member 80 prevents bodily fluid from exiting porous member 80 for a certain time period by absorbing this fluid. For example, porous member 80 may prevent bodily fluids from escaping up to thirty seconds after flash
15 chamber 37 is completely filled.

 It will be appreciated from **Figures 1 and 2** that the introducer 15, the needle component 20, and the blunting apparatus 25 are initially disposed in a coaxially nested arrangement wherein needle 18 extends coaxially through the lumen 35 of cannula 30. As noted above, blunting member 65 extends through a portion of the bore 22 of needle 18 such
20 that the blunt distal tip 100 of blunting member 65 is located within the bore 22 of needle 18 a spaced distance X, proximal to its sharpened distal tip 100. Thereafter, pushing blunting assembly 25 in the direction of needle 18 will cause the blunting assembly 25 to be advanced in the distal direction as shown in **Figure 6**, while pulling blunting assembly 25 away from

needle 18 will cause the blunting assembly 25 to be retracted in the proximal direction as shown in **Figure 5**. It will be appreciated that, when the blunting apparatus 25 is in its proximally retracted "non-blunting" position the blunt distal tip 100 resides within lumen 22 of the elongated rigid needle 18, a spaced distance X_1 from the distal tip 100 thereof.

5 However, when the blunting apparatus 25 is moved to its distally advanced "blunting" position, the blunt distal tip 100 of the tubular member 65 will extend out of and beyond the sharp distal tip 100 of the elongate rigid needle 18 by a distance X_2 . Such protrusion of the blunt distal tip 100 of the tubular member 65 beyond the sharpened distal tip 100 of the elongated rigid needle 18 essentially prevents the sharpened distal tip 100 of the elongate rigid
10 needle causing trauma to, or puncturing, skin, or other tissue.

It will be appreciated that engagement member 52 of the blunting apparatus 25 may be formed or configured in various different ways, without departing from its intended functions, including the function of facilitating movement of the blunting apparatus 25 between its proximally retracted "non-blunting" position as shown in **Figure 5**, and its
15 distally extended "blunting" position as shown in **Figure 6**.

Figures 7 through **10** show one embodiment of the invention in which a catheter is inserted into a patient. With reference to **Figures 7** through **10** the blunting apparatus 25 is initially retracted to its "non-blunting" position as shown in **Figure 5**. Needle 18 having introducer 15 disposed thereon is then percutaneously inserted into a blood vessel BV, as
20 shown in **Figure 7**. The presence of blood in the flash chamber provides an indication that blood vessel BV has been entered.

Thereafter, the blunting apparatus 25 is advanced to its distally advanced "blunting position" as shown in **Figure 6** and the needle 18 is withdrawn (**Figure 8**). Because the

blunt distal tip 100 of the blunting member 65 of the blunting apparatus 25 extends to X₂, a distance that is beyond the beveled or sharpened distal tip 40 of the needle 18, the needle 18 is thereby rendered incapable of puncturing or causing trauma to the user or other persons who have occasion to handle a used needle 18.

5 After the needle 18 and blunting apparatus 25 have been removed and discarded, a tubular catheter C is advanced through the introducer 15, as shown in **Figure 9**. **Figure 10** shows the introducer 15 is proximally withdrawn, leaving the catheter C within the blood vessel BV. After introducer 15 has been withdrawn, it resides about an exteriorized portion of the catheter C.

10 In the preceding detailed description, the invention is described with reference to specific embodiments thereof. It will, however, be evident that various modifications and changes may be made thereto without departing from the broader spirit and scope of the invention as set forth in the claims. The specification and drawings are, accordingly, to be regarded in an illustrative rather than a restrictive sense.

CLAIMS

What is claimed is:

1 1. A catheter unit comprising:

2 a needle; and

3 an elongated blunting member coupled to a flash chamber and to a safety member, the

4 blunting member having a blunt distal tip and an opened proximal end for allowing blood to

5 flow generally directly to a porous member seated within a member at the proximal end of the

6 blunting member;

7 the blunting member having a hollow lumen therebetween extending longitudinally

8 through the blunting member, the blunting member being disposed coaxially within the bore of

9 the needle.

1 2. The catheter unit of claim 1, wherein the porous member is functionally open allowing

2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash

3 chamber.

1 3. The catheter unit of claim 1, wherein the flash chamber has a proximal end and a distal

2 end and a porous member is attached to distal end of the flash chamber.

1 4. The catheter unit of claim 3, wherein the porous member is removable.

1 5. The catheter unit of claim 3, wherein the porous member is approximately in the range

2 of 35% to 55% of porosity.

1 6. An intravascular assembly, the assembly comprising:

2 a tubular introducer sheath having a proximal end, a distal end and a hollow lumen
3 extending longitudinally therethrough;
4 a needle having a sharpened distal tip and a hollow bore extending longitudinally
5 therethrough, the needle being disposed coaxially within the lumen of the introducer sheath;
6 an elongated blunting member having a hollow lumen extending longitudinally
7 therethrough without apertures and having an opened proximal end and a blunt distal tip, the
8 elongated blunting member being disposed coaxially within the bore of the needle;
9 the blunting member being axially moveable from a non-blunting position wherein the
10 blunt distal tip of the blunting member is positioned within the bore of the needle a spaced
11 distance proximal to the sharpened distal tip of the needle, to a distally advanced blunting
12 position wherein the blunt distal tip of the blunting member protrudes out of and beyond the
13 sharpened distal tip of the needle.

1 7. The assembly of claim 6, wherein an at least partially transparent flash chamber is
2 formed on the proximal end of the blunting member; and, wherein the blunting apparatus
3 further comprises:

4 a lumen which extends longitudinally through the blunting member;
5 the assembly being thereby operative such that when the distal end of the needle
6 enters a vessel, such that fluid enters the bore of the needle and passes through the needle and
7 then enters the lumen of the blunting member and exits the blunting member by entering the
8 flash chamber, such that the presence of blood within the flash chamber is visible through at
9 least a transparent portion of the flash chamber and whereby the fluid may contact a porous
10 member which is coupled to a housing for the blunting member.

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1 8. The catheter unit of claim 6, wherein the porous member is functionally open allowing
2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash
3 chamber.

1 9. A catheter comprising
2 a needle;
3 an elongated blunting member coupled to the needle and to a stopper, the blunting
4 member causing blood to flow generally directly to a stopper, the stopper is coupled to a
5 chamber.

1 10. The catheter of claim 9, wherein the stopper is porous.

1 11. The catheter of claim 9, wherein the stopper is removable.

1 12. The catheter of claim 9, wherein the stopper has porosity approximately in the range
2 of 35% to 55%.

1 13. The catheter unit of claim 9, wherein the porous member is functionally open allowing
2 fluid from a patient to exit the catheter unit after thirty seconds of blood entering the flash
3 chamber.

ABSTRACT

A catheter unit comprising a needle, an elongated blunting member coupled to a flash chamber and to a safety member, the blunting member having a blunt distal tip and an opened proximal end for allowing blood to flow generally directly to a porous member at the proximal end of the blunting member. The blunting member has a hollow lumen therebetween extending longitudinally through the needle such that the blunting member is disposed coaxially within the bore of the needle.

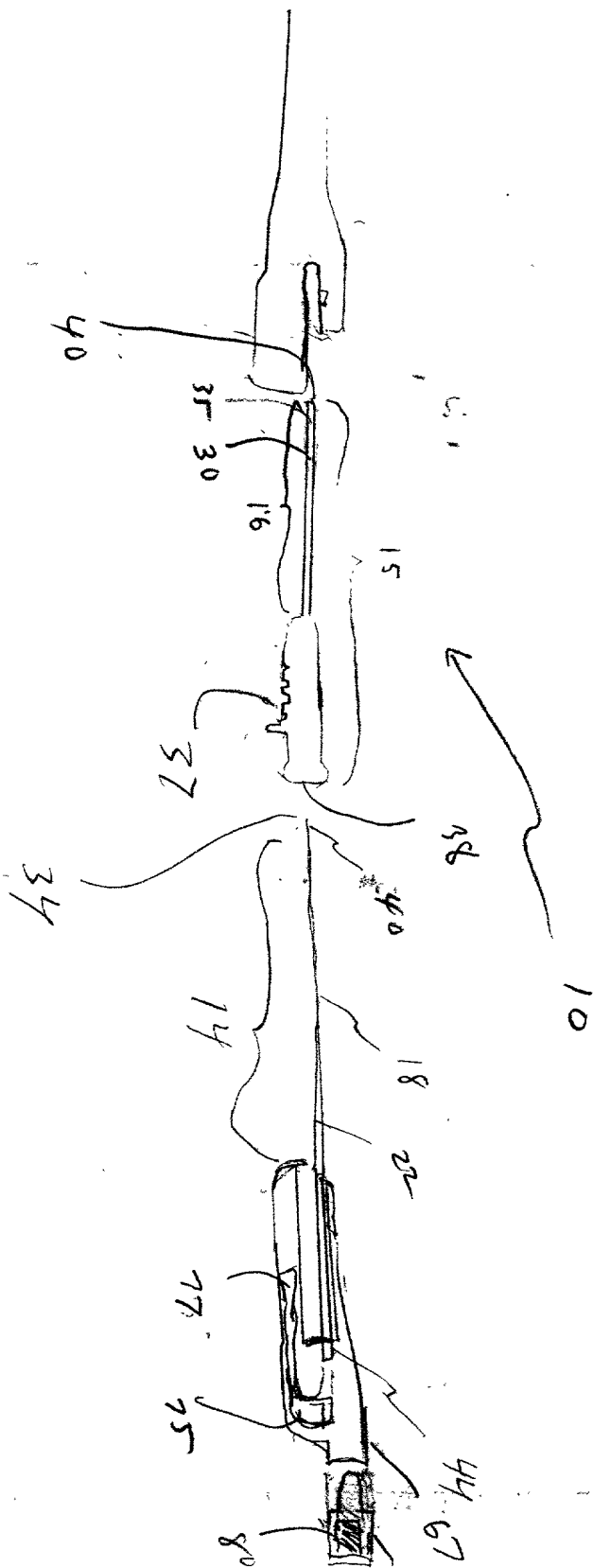
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Fig. 1

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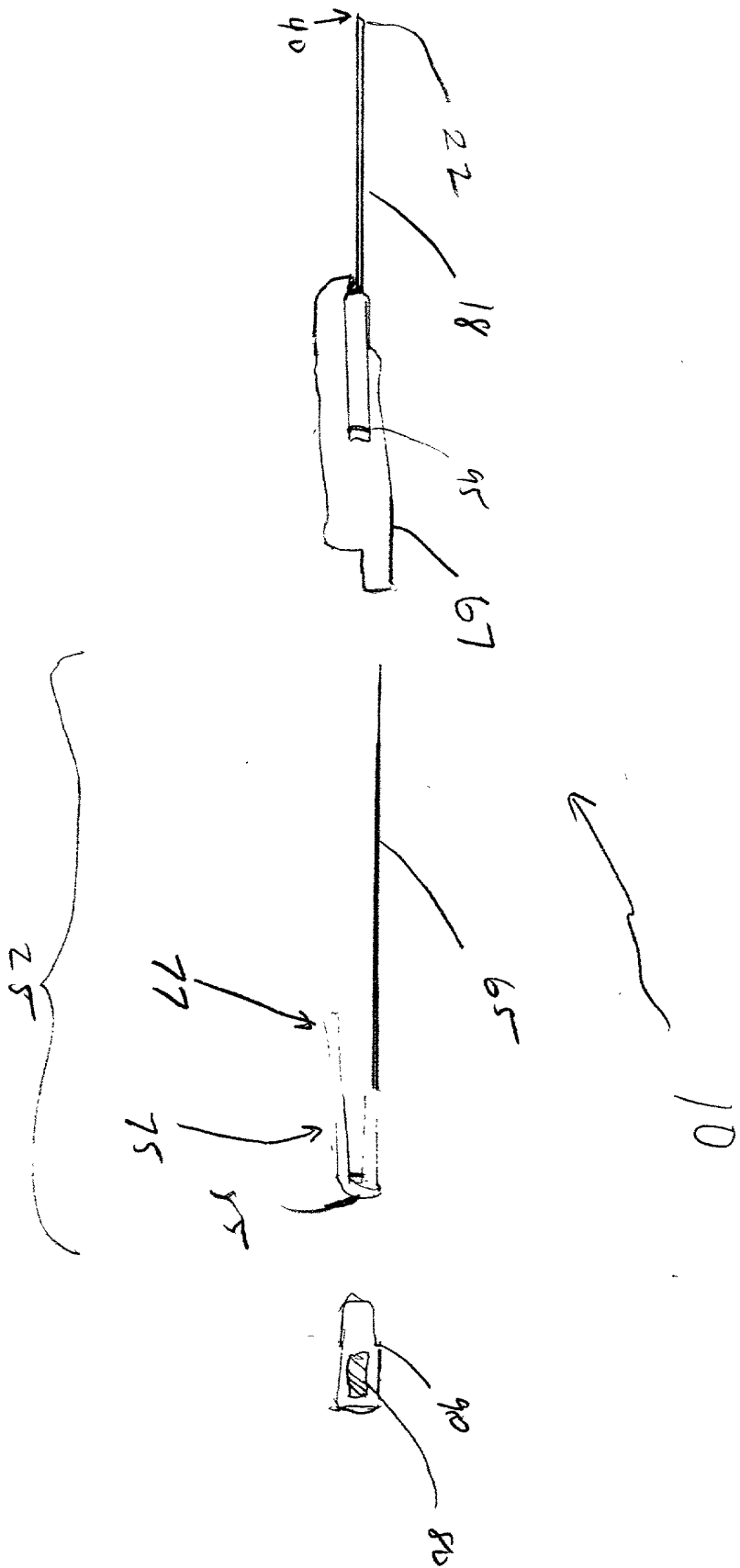




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Fig. 2



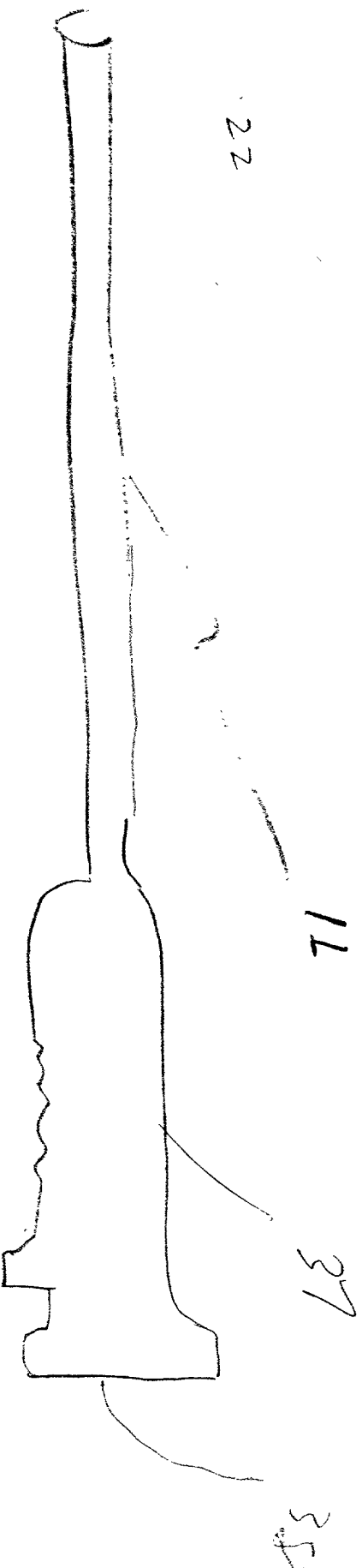


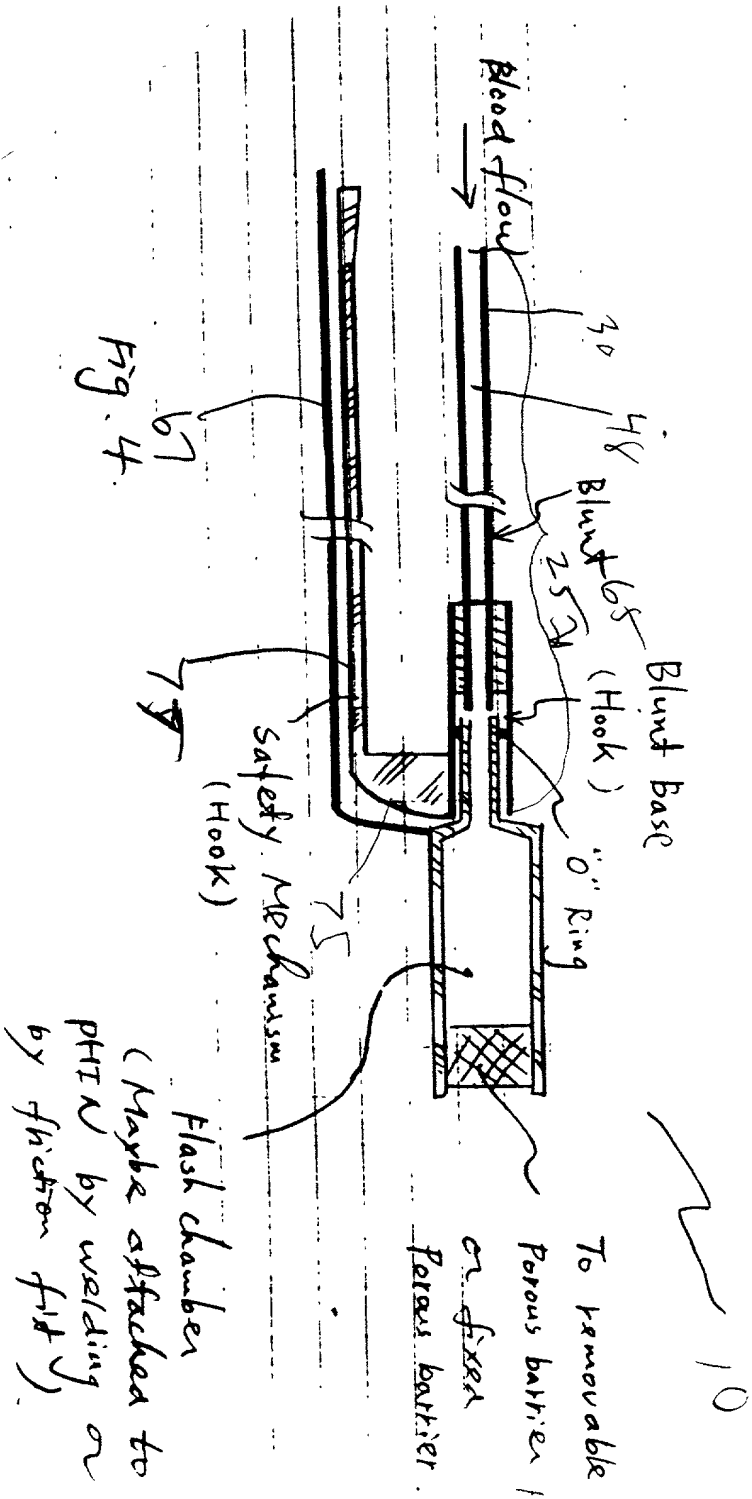
Fig. 3



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Fig 4

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22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS

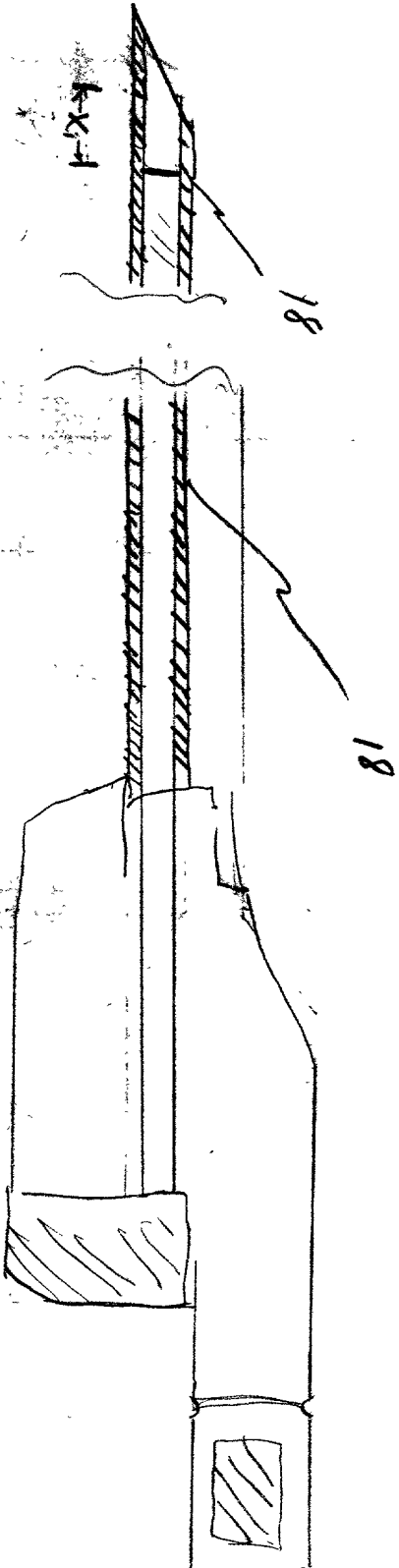


FIG. 5

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22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS

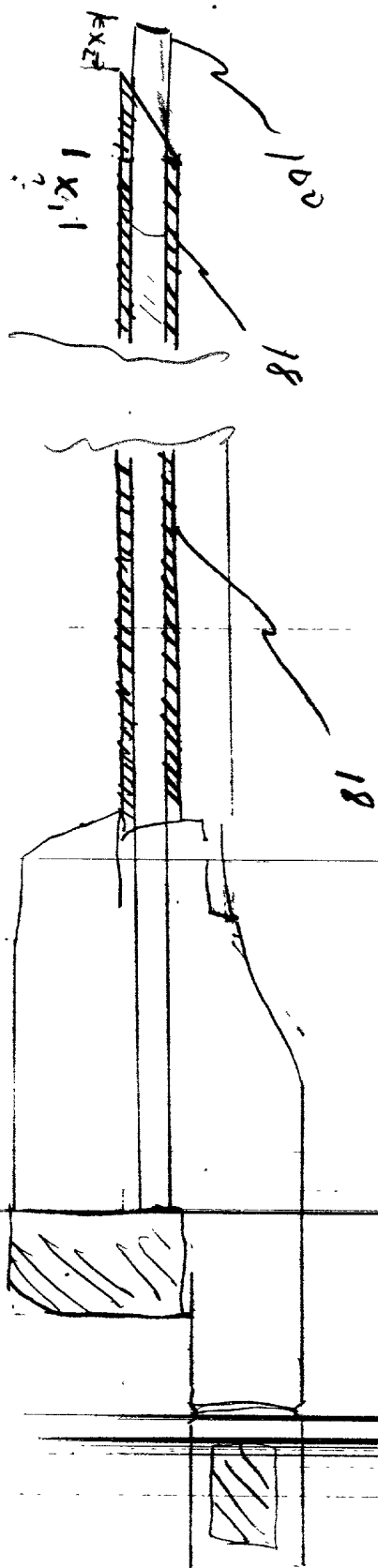


FIG. 6

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22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



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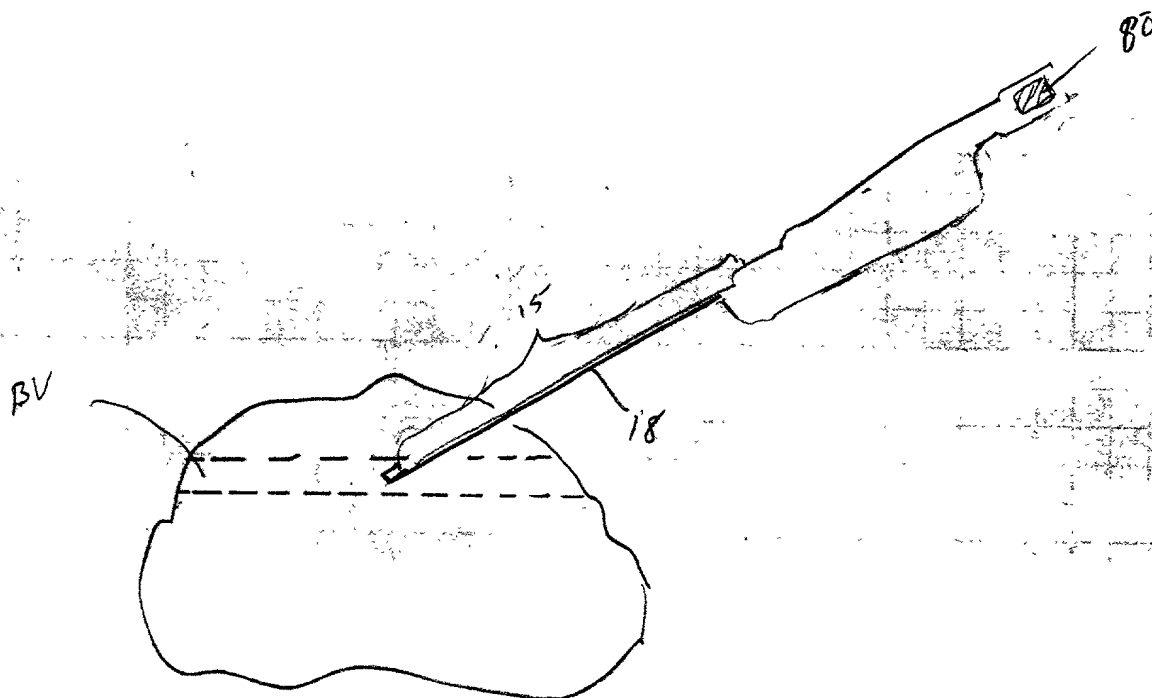


FIG. 7

22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



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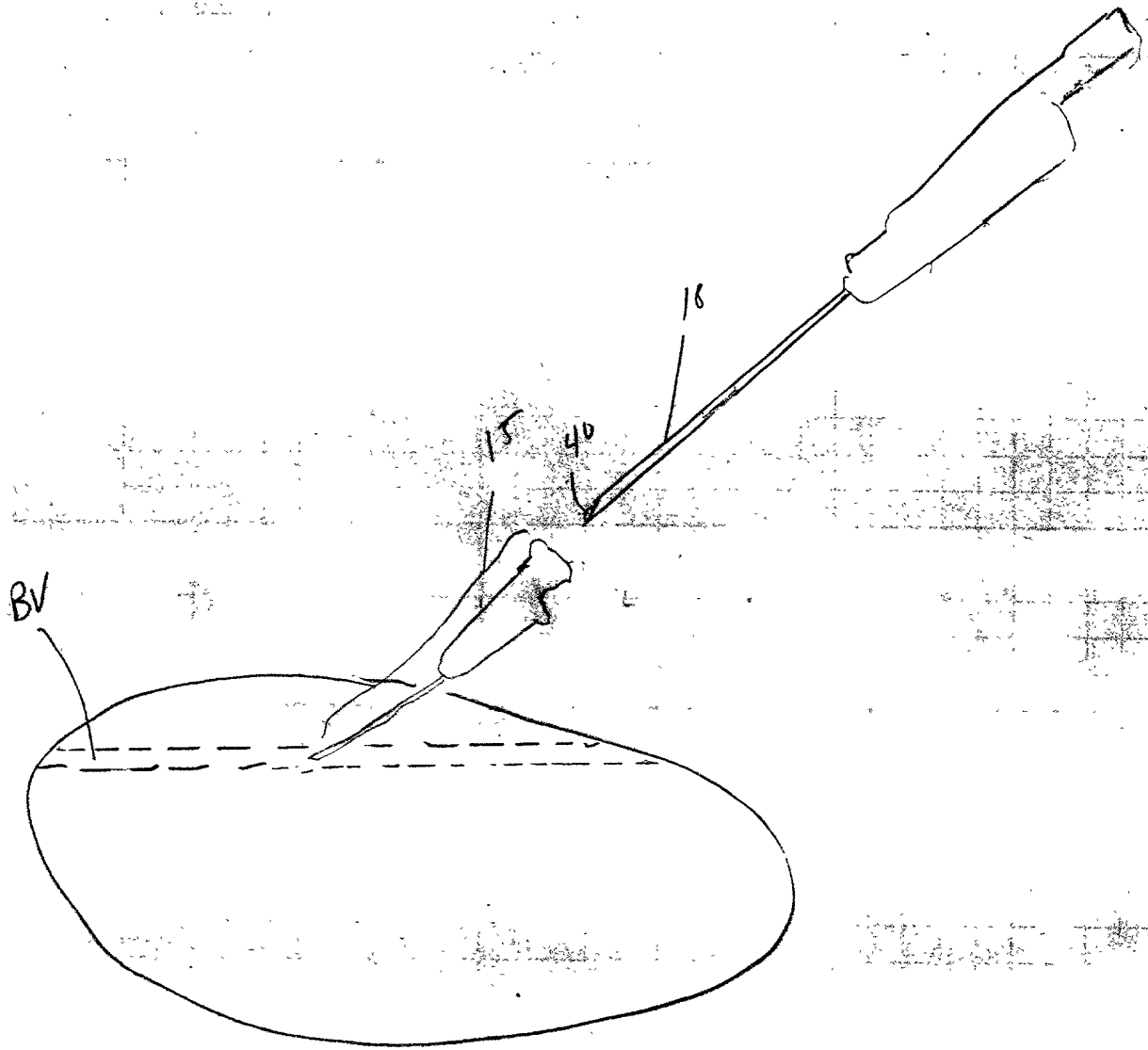


FIG. 8

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22-141 50 SHEETS
22-142 100 SHEETS
22-144 200 SHEETS



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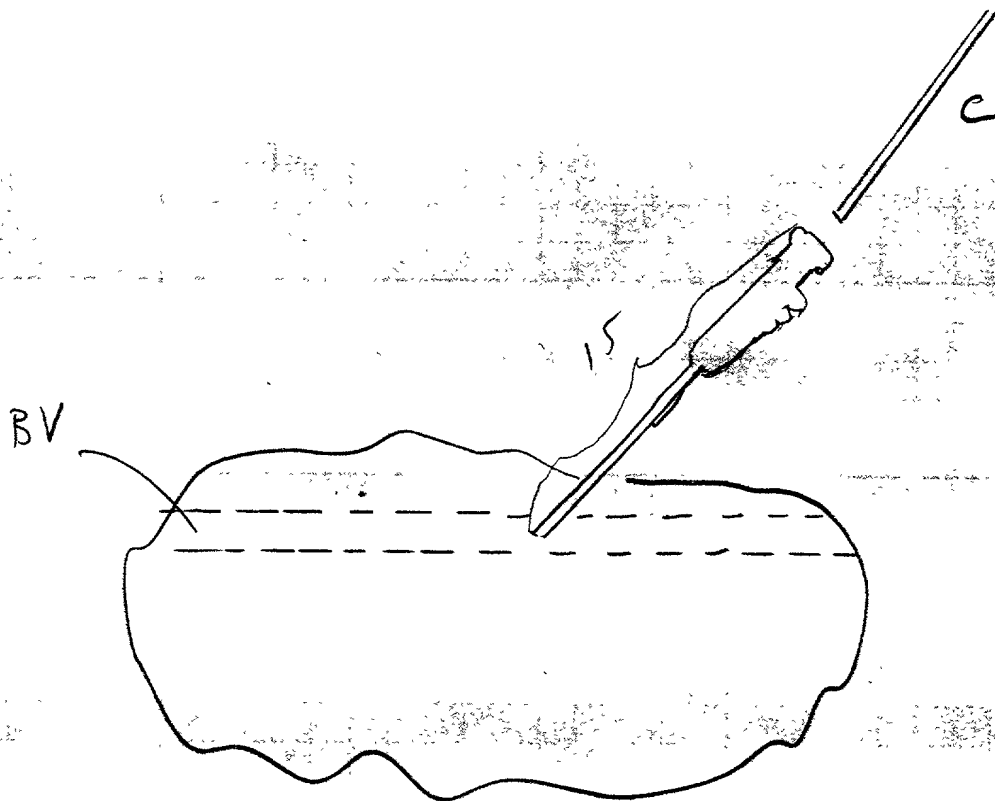
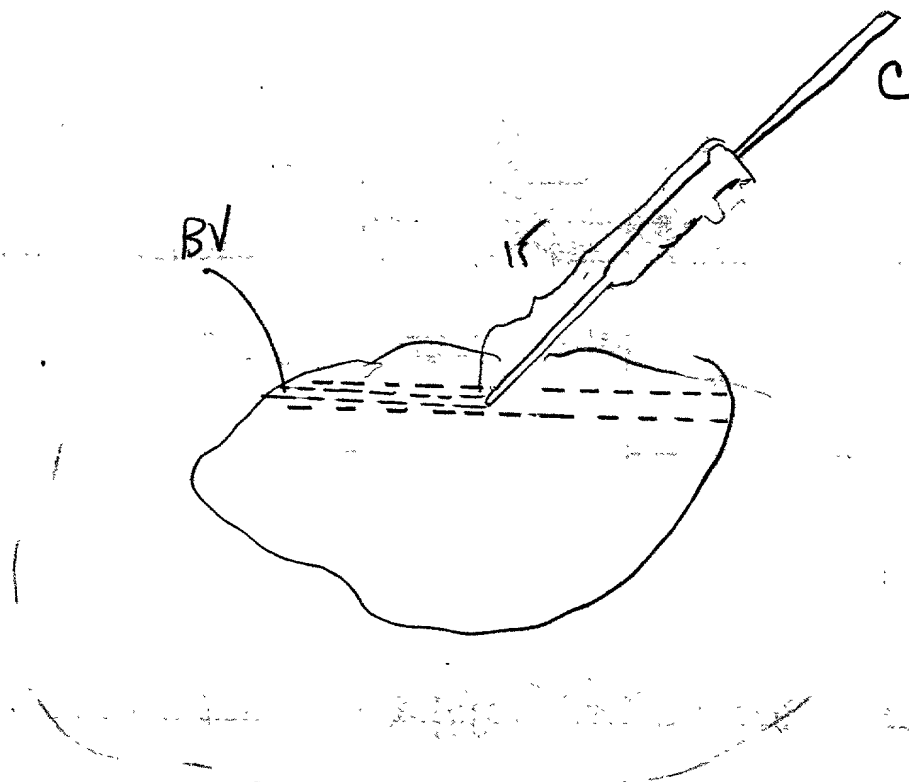


FIG. 9

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Fig, 10

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DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below, next to my name.

I believe I am the original, first, and sole inventor (if only one name is listed below) or any original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

SAFETY CATHETER WITH TORTUOUS FLUID PATH

the specification of which ☒ is attached hereto.

☐

was filed on _____ as

United States Application Number _____

or PCT International Application Number _____

and was amended on _____

(if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claim(s), as amended by any amendment referred to above. I do not know and do not believe that the claimed invention was ever known or used in the United States of America before my invention thereof, or patented or described in any printed publication in any country before my invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, and that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months (for a utility patent application) or six months (for a design patent application) prior to this application.

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Prior Foreign Application(s):

APPLICATION NUMBER	COUNTRY (OR INDICATE IF PCT)	DATE OF FILING (day, month, year)	PRIORITY CLAIMED
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			<input type="checkbox"/> No <input type="checkbox"/> Yes
			<input type="checkbox"/> No <input type="checkbox"/> Yes

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States provisional application(s) listed below:

APPLICATION NUMBER	FILING DATE

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION NUMBER	FILING DATE	STATUS (ISSUED, PENDING, ABANDONED)

I hereby appoint BLAKELY, SOKOLOFF, TAYLOR & ZAFMAN, a firm including: William E. Alford, Reg. 37,764; Farzad E. Amini, Reg. No. 42,261; Amy M. Armstrong, Reg. No. 42,265; Aloysius T. C. AuYeung, Reg. No. 35,432; William Thomas Babbitt, Reg. No. 39,591; Carol F. Barry, Reg. No. 41,600; Jordan Michael Becker, Reg. No. 39,602; Bradley J. Berezna, Reg. No. 33,474; Michael A. Bernadacou, Reg. No. 35,934; Roger W. Blakely, Jr., Reg. No. 25,831; Gregory D. Caldwell, Reg. No. 39,926; Ronald C. Card, Reg. No. P44,587; Thomas M. Coester, Reg. No. 39,637; Michael Anthony DeSanctis, Reg. No. 39,957; Daniel M. De Vos, Reg. No. 37,813; Robert Andrew Diehl, Reg. No. 40,992; Matthew C. Fagan, Reg. No. 37,542; Tarek N. Fahmi, Reg. No. 41,402; James Y. Go, Reg. No. 40,621; James A. Henry, Reg. No. 41,064; Willmore F. Holbrow III, Reg. No. 41,845; Sheryl Sue Holloway, Reg. No. 37,850; George W. Hoover II, Reg. No. 32,992; Eric S. Hyman, Reg. No. 30,139; Dag H. Johansen, Reg. No. 36,172; William W. Kidd, Reg. No. 31,772; Erica W. Kuo, Reg. No. 42,775; Michael J. Mallie, Reg. No. 36,591; Paul A. Mendonsa, Reg. No. 42,879; Darren J. Milliken, Reg. No. 42,004; Thinh V. Nguyen, Reg. No. 42,034; Dennis A. Nicholls, Reg. No. 42,036; Kimberley G. Nobles, Reg. No. 38,255; Lisa A. Norris, Reg. No. P44,976; Daniel E. Ovanezian, Reg. No. 41,236; Babak Redjaian, Reg. No. 42,096; William F. Ryann, Reg. No. 44,313; James H. Salter, Reg. No. 35,668; William W. Schaal, Reg. No. 39,018; James C. Scheller, Reg. No. 31,195; Jeffrey S. Smith, Reg. No. 39,377; Maria McCormack Sobrino, Reg. No. 31,639; Stanley W. Sokoloff, Reg. No. 25,128; Judith A. Szepesi, Reg. No. 39,393; Vincent P. Tassinari, Reg. No. 42,179; Edwin H. Taylor, Reg. No. 25,129; George G. C. Tseng, Reg. No. 41,355; Joseph A. Twarowski, Reg. No. 42,191; Lester J. Vincent, Reg. No. 31,460; John Patrick Ward, Reg. No. 40,216; Charles T. J. Weigell, Reg. No. 43,398; Kirk D. Williams, Reg. No. 42,229; James M. Wu, Reg. No. P45,241; Steven D. Yates, Reg. No. 42,242; Ben J. Yorks, Reg. No. 33,609; and Norman Zafman, Reg. No. 26,250; my attorneys; and Justin M. Dillon, Reg. No. 42,486; Edwin A. Sloane, Reg. No. 34,728; and John F. Travis, Reg. No. 43,203; my patent agents, with offices located at 12400 Wilshire Boulevard, 7th Floor, Los Angeles, California 90025, telephone (310) 207-3800, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full Name of Sole/First Inventor (given name, family name) Joseph J. Chang

Inventor's Signature Joseph J. Chang Date 12/17/99
 Residence Irving, TX Citizenship US
 (City, State) (Country)

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